

Fast transient / burst simulator

FNS-AX4-A20/B63

It is compact! it is equipped with new functions to make EMC testing easier.

It is a tester that evaluates the resistance of electronic devices by simulating high-frequency noise that rises quickly due to discharge between contacts of switching devices and arc discharge generated from electronic motors.

- IEC 61000-4-4 Ed.3 standard compliance.
- Pre-check function is installed. Inspection before testing is now easy.
- Normal mode test support. Taking account of field troubles is possible. (option)
- Utilize an outlet box that simplifies EUT connection. (option)
- Compared with conventional products, the size has become compact. (Approximately 67% by volume)
- Easy to understand Panel display reduces mistakes in connecting power cables.
- Software control with Windows. (option)
- Next calibration date can be notified. (Windows software only)
- Employ LCD screen with multi-language support and enhanced operability.
- Maximum output voltage of 5 kV and maximum pulse frequency of 2 MHz allow you to test above the standard test level.
- CDN capacity is increased to single phase type AC 240 V 20 A, single and three phase type to AC 600 V 63 A, supporting wider range of EUT.
- Large capacity CDN (100 A or 150 A) option available for Injection test on various EUT
- Using coupling clamps, EMS probe kits, you can test the signal lines and evaluate the noise immunity on the PCB. (option)



EUT/B FNS

Specification

■ Generator specification

Parameter	Specification / Function
Output voltage	200 to 5000 V 10 V Step
Polarity	Positive or negative, polarity alternation possible per burst
Repetition frequency	0.1 kHz to 2000 kHz 0.1 kHz to 1 kHz / 0.01 kHz step Tolerance $\pm 5\%$, 1.0 kHz to 10 kHz / 0.1 kHz step Tolerance $\pm 5\%$ 10 kHz to 100 kHz / 1 kHz step Tolerance $\pm 5\%$, 100 kHz to 1000 kHz / 10 kHz step Tolerance $\pm 5\%$ 1000 kHz to 2000 kHz / 100 kHz step Tolerance $\pm 10\%$, (Limitation per voltage levels when continuous output)
Number of pulses	1 to 1000 at a step of 1 pulse, Setting limit: 1 pulse per ms in a burst (repetition frequency 1 kHz or more)
Burst duration	Formula for Burst duration = Pulse number / Repetition Frequency Scope of manually setting value for burst duration: 0.01 to 999 ms
Burst period	10 to 1000ms $\pm 10\%$ 10ms steps (500ms or more for polarity alternate mode)
Polarity alternate function	Output polarity alternated between positive and negative at each burst period Setting condition: the burst period is 500ms or more and the burst pause period [(burst period) - (burst duration)] is 100ms or more Maximum test time: 10 minutes
Continuous Pulse output	Up to 1000 V -10 kHz or less, to 2000 V -4 kHz or less, to 5000 V -1 kHz or less. Maximum test time for each case: 10 min
Frequency modulation	Frequency is shifted continuously between set frequency and approximately -10% from the set frequency. The modulating wave is triangular wave of approximately 20Hz
External trigger	External trigger input invokes 1 burst output in synchronization with the trigger input. Trigger specification: Hi (+ 5V) \rightarrow Lo (0 V) triggers one burst period.
Pulse waveform (at 50 Ω load)	Pulse peak voltage: (set voltage / 2) $\pm 10\%$ Rise time: 5 ns $\pm 30\%$ Pulse width: 50 ns $\pm 30\%$
Pulse waveform (at 1 k Ω load)	Pulse peak voltage: (set voltage \times 0.95) $\pm 20\%$ Rise time: 5 ns $\pm 30\%$ Pulse width: 35 to 150 ns
DC blocking capacitor	10nF $\pm 20\%$

■ CDN specification

Parameter	Specification / Function
Power capacity	A 20 model: Single phase AC 240 V / 20 A, DC 125 V / 20 A (10 A for PE) B 63 model: three-phase AC 600 V / 63 A, DC 125 V / 63 A (10 A for N / PE)
Applied phase	A20 model: L / N / PE B63 model: L1 / L2 / L3 / N / PE Single line or all lines can be specified individually for each phase
Injection mode	Common mode (Normal mode available using option)
EUT Line input/output	ϕ 6 mm safety socket
Coupling capacitor	33 nF
Output waveform specification	Pulse peak voltage: (set voltage) / 2 $\pm 10\%$ Rise time: 5.5 ns ± 1.5 ns Pulse width: 45 ns ± 15 ns Set voltage ± 4000 V, frequency specified from 5 kHz to 100 kHz
Input residual voltage	10% or less of setting pulse voltage EUT line input is 50 Ω termination, line output is defined as open
AC Line Sync	Synchronous and asynchronous setting available. Setting phase angle: 0 to 360 $^{\circ}$ $\pm 10^{\circ}$ 1 $^{\circ}$ Step Synchronizable voltage: AC 85 V to rated voltage Reference phase: between L-N (A20 model), L1-L2 (B63 model)

■ Other specifications

Parameter	Specification / Function
Emergency stop	Push lock type switch (Test stop, EUT line OFF)
EUT FAIL function	FAIL signal from external (Hi \rightarrow Lo) detected during test FAIL signal specifications VLO: 0 V, VHI: + 5 V Choose operation from test stop / pause when triggered 3 channels available for the FAIL input
External interface	REMOTE (For external PC control), CDN I/F (For external CDN), INDICATOR (For Warning Lamp or indicator lamp) EUT FAIL INPUT (For temporary pause at EUT failure event)
Accessories	Power Cable, SG Cable, Line Input Cable, Output Cable, Waveform Check Connector, Coaxial Cable, Operation Manual, Accessory bag
Operating environment	Temperature 15 to 35 $^{\circ}$ C Relative humidity 25 to 75%
External Dimensions / Weight	(W)430 \times (H)199 \times (D)370 mm (excluding protrusions) / Approximately 14 kg (A20 model) and 22 kg (B63 model)
Power supply	AC 100 to 240 V $\pm 10\%$ 50/60 Hz approx. 120 VA

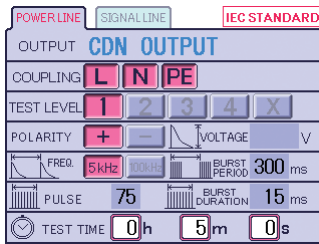
FNS-AX4-A20/B63

Operation Screen

Operation Screen

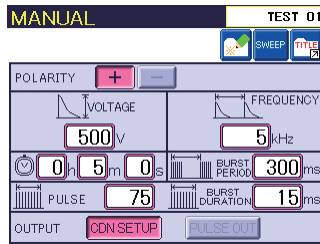
In each test mode screen, you can simply push button on/off and simply enter numerical parameters with the numeric keypad. In addition, all test conditions can be set within 1 to 2 screens deep.

STANDARD mode



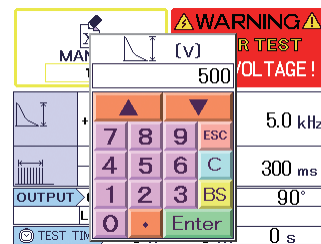
The test conditions defined in IEC 61000-4-4 are pre-set. When injected on the power supply, test pulse frequencies are 5 kHz or 100 kHz and voltage selections are 0.5 kV, 1.0 kV, 2.0 kV, 4.0 kV.

MANUAL mode



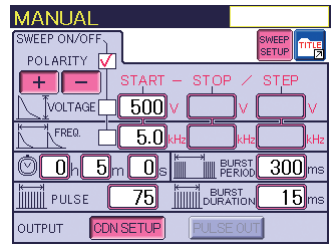
In the MANUAL mode, detailed test conditions can be set. The pictograms are shown to intuitively understand the setting of the test conditions. From this screen you can switch to the setting screen for conducting the sweep test.

MANUAL mode (Test condition setting)



Polarity and injection phase setting can be easily set by turning the button on/off. Numerical parameters, such as test voltage, etc. can be entered with numeric keypad which appears when necessary for easy number entering.

MANUAL mode (sweep test setting)



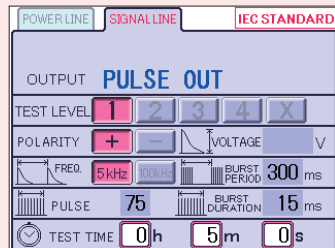
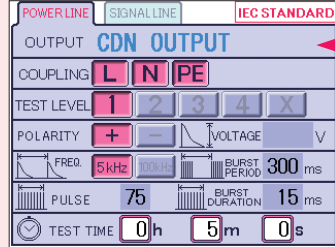
It is a test mode in which the condition of output voltage and repetition frequency change can be set to be executed automatically. In the setting example, shows burst voltage change in 100V step from 500V to 1000V. A convenient function for judging the malfunction point of EUT by setting the condition change of output voltage, repetition frequency, polarity, power injection phase, injection phase angle.

Screen Configuration

Set either "STANDARD" or "MANUAL" from the menu screen, and make various settings such as test voltage, polarity, frequency, injection phase and so on. "MANUAL" also allows you to set the sweep mode injection. You can store up to 30 test conditions. In "SEQUENCE", you can call up the test conditions set in "MANUAL" and combine the test conditions of maximum 18 steps, and create up to 15 programs. You can also pre-check before starting test.

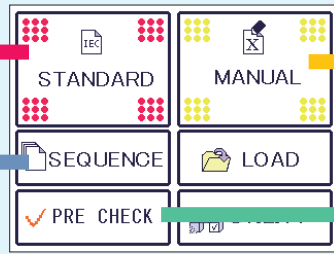
Easy setting for Standard test

The setting is only selection from the preset levels for IEC standard testing



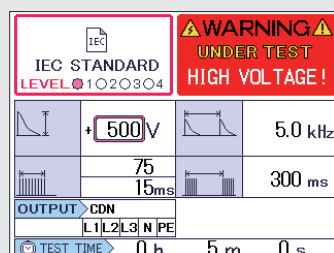
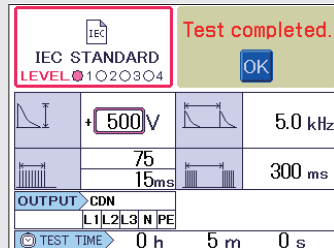
Easy operation from main menu

Intended test or settings are easily selectable at main menu



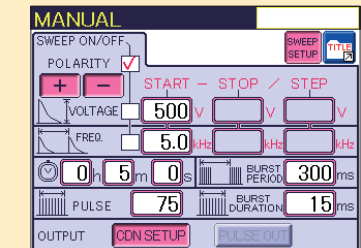
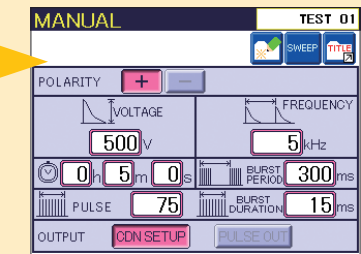
Easy to understand the test process

Test conditions in process are easily monitored



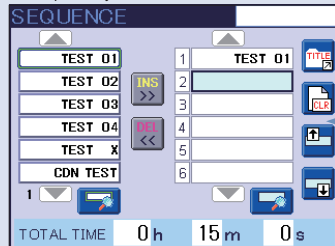
Detailed test setting operation is also easy

Various conditions like voltage, frequency, injection phase can be set in MANUAL mode and saved.



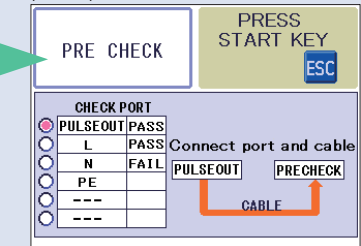
Easy setting for sequence test

Restore test conditions set in MANUAL and perform them sequentially



Pre-check function installed

Connection of check port is shown. Push Start switch to perform pre-check for PASS/FAIL check result.



FNS-AX4-A20/B63

Feature

Easy to perform pre-test inspection with pre-check function

Built-in monitor circuit for pre-check in the tester body. By simply connecting the waveform observation connector and the attached coaxial cable to the CDN OUT or PULSE OUT of the tester, you can easily check whether the pulse is output normally. You can easily perform pre-start inspection without using a dedicated attenuator or oscilloscope.

* Note: this is not a calibration of the tester.

Connect a cable etc. to the port for pre-check.

Check CDN line out.

Confirmation of pulse out.

Pre-check is executed when the START switch is pressed.

PRE CHECK

WARNING
UNDER TEST
HIGH VOLTAGE!

CHECK PORT	PULSEOUT
L1	
L2	
L3	
N	
PE	

Connect port and cable

PULSEOUT PRECHECK

CABLE

Pre-check execution screen (B63 type).

Pre-check completed!

B63 Type

PRE CHECK	PRESS START KEY ESC
CHECK PORT	
PULSEOUT	PASS
L1	PASS
L2	PASS
L3	PASS
N	PASS
PE	PASS

Connect port and cable

A20Type

PRE CHECK	PRESS START KEY ESC
CHECK PORT	
PULSEOUT	PASS
L1	PASS
L2	FAIL
L3	PASS
N	PASS
PE	PASS

Connect port and cable

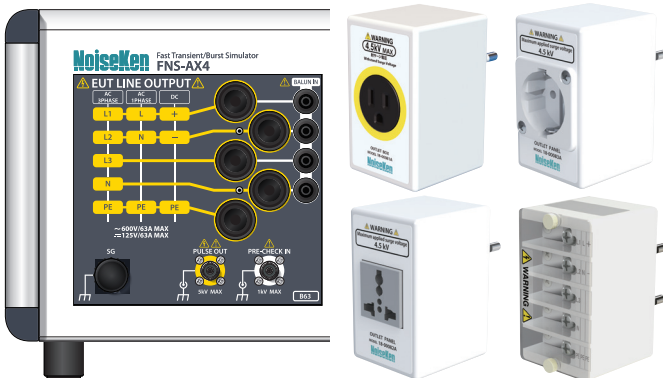
GABLE

Pre-check execution screen (B63 type).

EFT/B FNS

Simple and Easy EUT power line connection Injection phase indicator on front panel

In order to prevent mistakes in the connection of the power cable during the test, Front panel shows the connection destination at a glance. Also an outlet box (option) is available for the simple power connection.



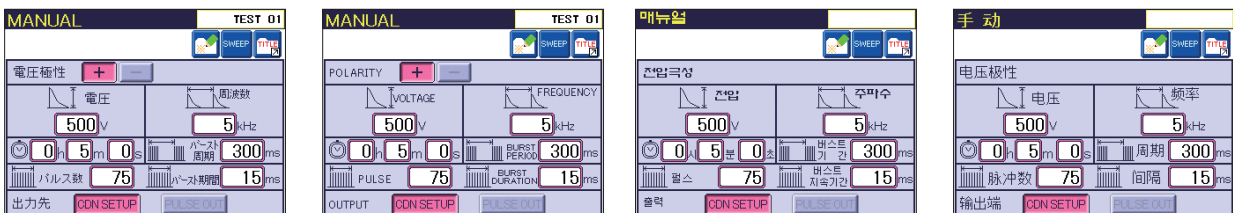
Coupling Balun available for normal mode test

IEC 61000-4-4 standard has the provision of the common mode test only, but noise may enter the equipment in the normal mode in the field and malfunction may occur. ANSI C37.90.1 standard specifies for corresponding normal mode noise testing. FNS-AX4 can now perform the normal mode test complying with ANSI C 37.90.1 standard with an optional dedicated normal mode coupling balun.



Easy to understand test settings in "multi-language"

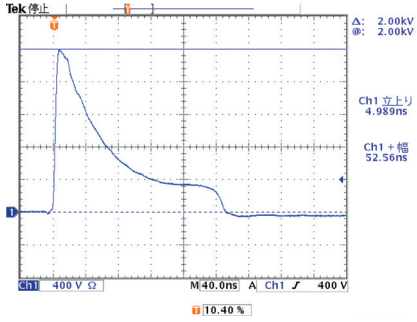
In addition to Japanese, operation in English, Korean, and Chinese are provided for easy understanding of the test setting and operation.



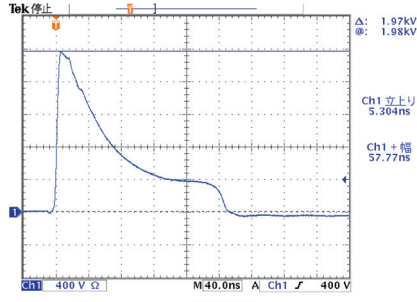
FNS-AX4-A20/B63

OUTPUT Waveform

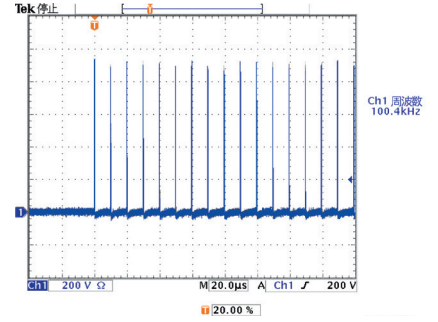
PULSE OUT connector waveform: 50 Ω



EUT LINE OUTPUT waveform : 50 Ω

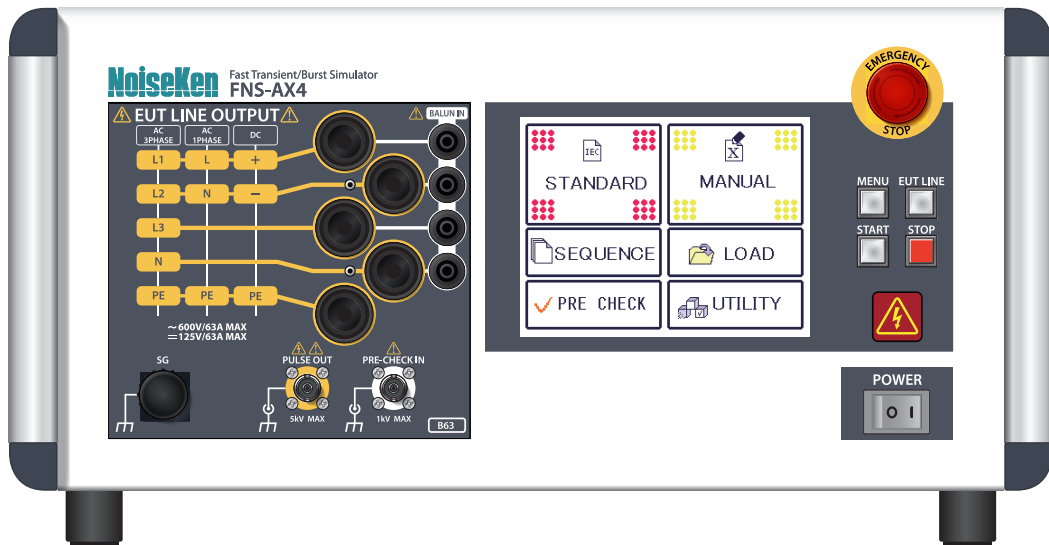


Repetitive pulses output as burst

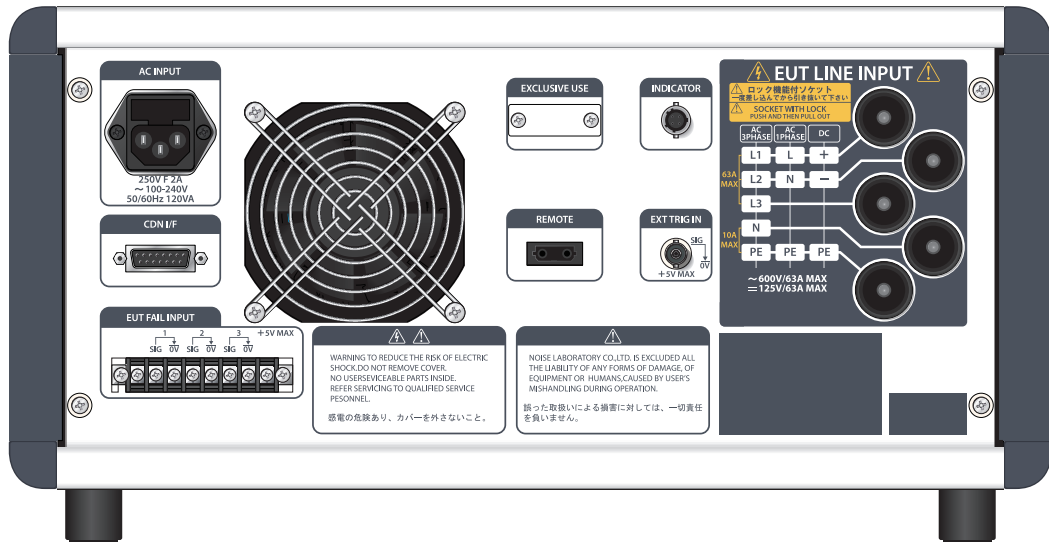


Front Panel / Rear Panel

Front Panel



Rear Panel



EFT/B FNS

FNS-AX4-A20/B63

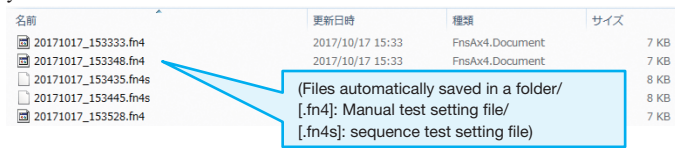
Windows software

Remote control from Windows PC is possible using optional Optical USB module(MODEL : 07-00022A). Windows software is available for customer environment for setting test conditions, saving test results, recording test logs, report generation, etc. .

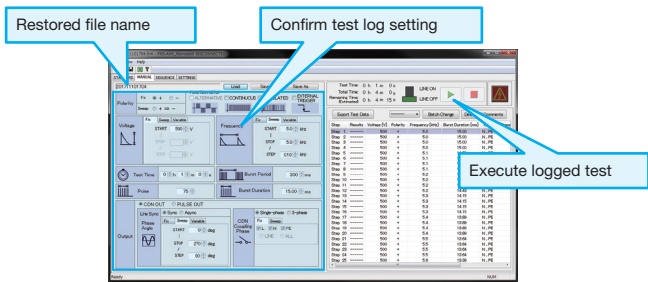


Test Log

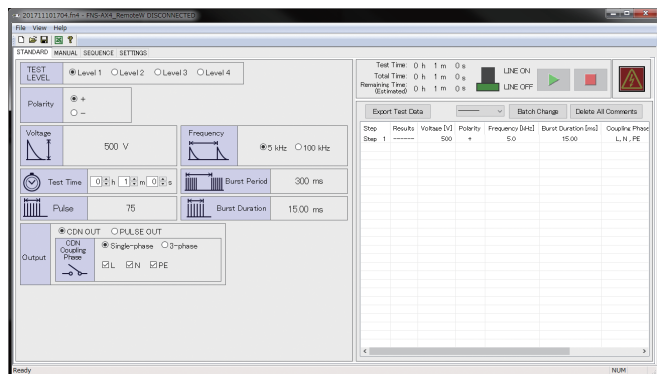
Manual Test/ Sequential test will create test log and setting file and saved automatically. Setting file is named automatically from the tested year/month/date/time.



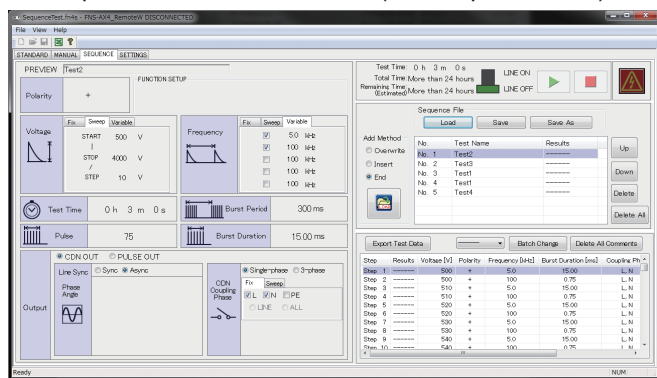
With software setting, you can enable or disable test log saving and also set folder location of the setting files saved. You can restore the testing condition saved in the test log to re-test with the previously saved condition.



Standard mode test screen (For IEC standard testing)

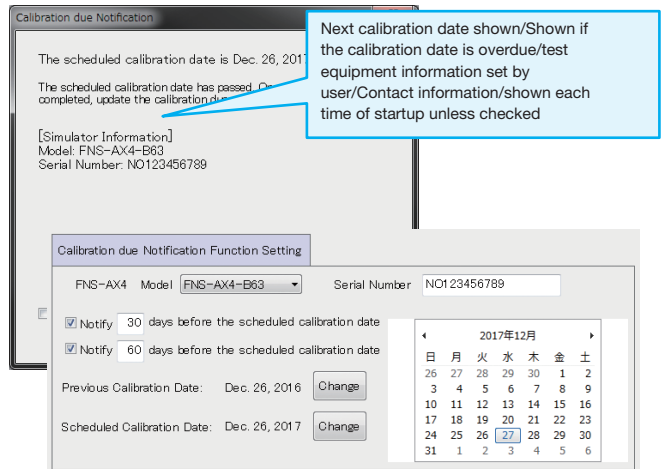


Sequence mode test screen (For sequence test)

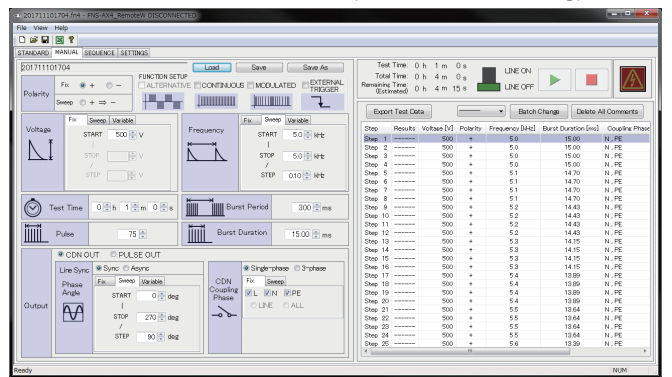


Next calibration date notification

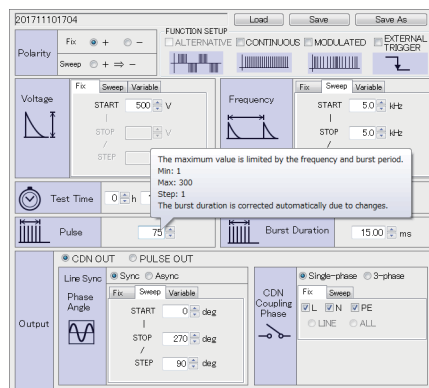
Following notification will be shown when it is the date set as notified date. It is simply set by the pop-up calendar



Manual mode test screen (For Manual setting)



In Manual mode, A balloon show up to indicate setting limitation by just placing mouse pointer. Balloon display can be enabled or disabled.



Option

Coupling Clamp MODEL: 15-00012A



Clamp calibration fixture (15-00010A)



Coupling clamp for capacitive coupling test on interconnection lines complying IEC61000-4-4 Ed.3. In addition, calibration fixture for coupling clamp is available.

- Size: W1110 × D210 × H189 mm (protrusion excluded)
- Visibility of the tested cable is improved by the transparent plastic upper lid
- Clamp bar allows you to easily fix coupling plate to the signal line or control lines

OUTLET BOX



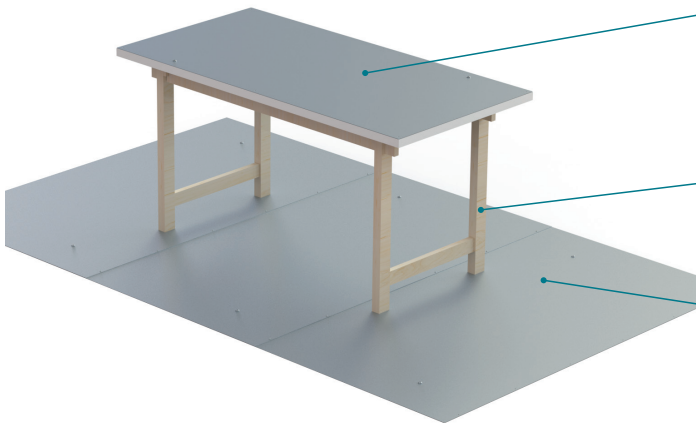
OUTLET BOX converts LINE output socket.

18-00081A	Outlet box 125 V 15 A 2P+PE	Btype(3Ptype, JP/USAtype) AC 125 V 15 A MAX
18-00082A	multi-outlet box	Japan(JIS), America(UL), Canada(CSA), Australia(CSA), Swiss(SEV), Italy(CEI), Europe(CEE, DIN), England(BS) Input up to 4.55 kV
18-00083A	Outlet box	Europe CEE DIN 250 V 16 A MAX
18-T2300	3P terminal block conversion box	3P terminal block M6 with protective cover & Input up to 5 kV. * This is a custom product. Please contact us for details.
18-N2494	5P terminal block conversion box	5P terminal block M6 with protective cover & Input up to 5 kV. * This is a custom product. Please contact us for details.

Normal mode coupling balun Model: 15-00013A



The product allows injection of test voltage on EUT with Normal mode. 5 kV Max.



Horizontal Coupling Plane (HCP) MODEL : 03-00020A

Metal plate plane on the table for the testing of tabletop EUT.
W1600 × D800 × t1.5 mm × 1 sheet (Made of Aluminum)
* Used as a horizontal coupling plane in ESD testing and also can be used as a ground plane

Test Table MODEL : 03-00039A

Wooden table to be used for the test to devices under test (DUT).
W1600 × H800 × D800 mm

Ground Reference Plane (GRP) MODEL : 03-00007A

Ground plane to be placed just under the wooden table.
W1800 × D1000 × t1.5 mm × 3 pcs. in 1 set (Made of aluminum)

Insulating block MODEL : 03-00054A



Keep the EUT and its wirings afloat above the ground plane
Size: W300 × D300 × H50 mm
Material: foamed polyethylene
5 pcs per set

Insulating support MODEL : 03-00024A



Keep the EUT and its wirings 10cm afloat above the ground plane
Size: W1200 × D1200 × H100 mm
Material: Wood
Withstanding load: 500 kg

Cubic insulator block MODEL : 03-00029A



Keep the EUT and its wirings 10cm afloat above the ground plane
Size: W100 × D100 × H100 mm
Material: Wood
4 pcs per set

SG cable MODEL : 05-00103A



Braided wire cable to connect between SG terminal of the main unit and the ground reference plane.
Length: 0.1 m

Option

Warning Lamp MODEL : 11-00008B



Alarm lamp for FNS-AX4 series. Alarm lamp illuminated when high voltage is generated at the time of test

Tri-color pilot light MODEL : 11-00015A



The light is for FNS-AX4 series. Three colors indicate corresponding simulator's test status change.

Attenuator for waveform check MODEL : 00-00017A

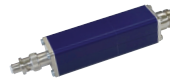
Attenuator for measuring high voltage pulse.



Parameter	Specification
Attenuation rate	DC ~ 2 GHz : 40 dB (100 : 1)
Input pulse peak voltage	4000 V MAX
Tolerable continuous pulse examples	Repetition Frequency : ≤ 5 kHz Burst duration : ≤ 15 ms Burst period : ≥ 300 ms, (Assuming IEC 61000-4-4 pulse waves)
Input impedance	50 Ω (50 $\Omega \pm 1\%$ at DC)
Output impedance	50 Ω (50 $\Omega \pm 1\%$ at DC)
Interface connectors	INPUT : HN(F) OUTPUT : N(F)
Dimensions / Weight	(W)154.5 mm \times (D)105 mm \times (H)37 mm approx. 1350 g

Attenuator for waveform check MODEL : 00-00018A

Attenuator for measuring high voltage pulse.



Parameter	Specification
Attenuation ratio	DC ~ 400 MHz : 60 dB (1000 : 1)
Input pulse peak voltage	5000 V MAX
Tolerable continuous pulse examples	Repetition frequency : ≤ 5 kHz Burst duration : ≤ 15 ms Burst period : ≥ 300 ms, (Assuming IEC 61000-4-4 pulse waves)
Input impedance	1000 $\Omega \pm 2\%$
Output impedance	50 Ω ($\pm 2\%$ at DC ~ 400 MHz)
Interface connectors	INPUT : NMHV(F) OUTPUT : N(F)
Dimensions / Weight	(W)133 mm \times (D)25.4 mm \times (H)25.4 mm approx. 150 g

Optical USB module MODEL : 07-00022A



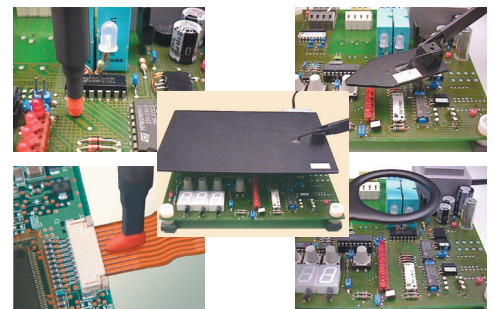
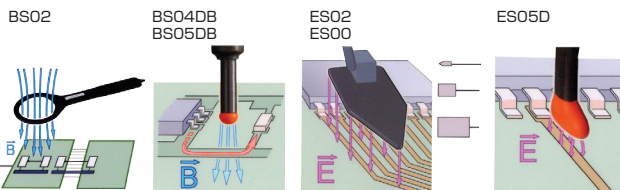
Conversion adapter to interface with PC for the remote control of FNS
USB to optical interface. Fiber cable 5m included.

EMS Probes Kit MODEL: H2-B



Probes kit to enable the noise injection onto PCB patterns, flat cables, etc. The probes can be selected to use for either electric fields or magnetic fields in order to irradiate in the near field.

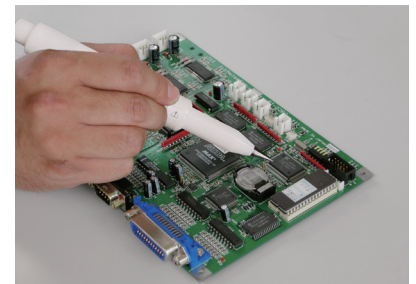
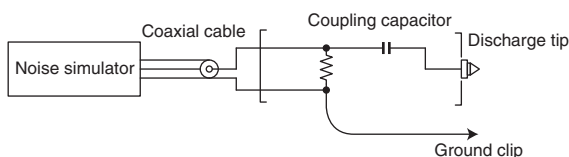
- Choose noise radiation points at will on PCB or harness.
- Inject noise either electrically or magnetically by choosing probes.
- Provides 3 each pieces of electric field probe or magnetic field probe in different form and size.
- Weak noise tolerance points can be found with granularity of mm of injection scope.



Noise Injection Probe MODEL: 01-00034A



- Direct noise injection on a LSI pin makes the board level noise tolerance testing possible.
 - Maximum injection voltage up to 500 V.
 - Optional coupling capacitor available (Option)
- [Option]
Coupling capacitors : 06-00039A : 220 pF, 06-00040A : 330 pF, 06-00041A : 3 pF, 06-00042A : 500 pF



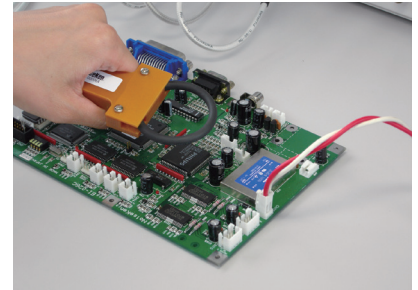
Option

Radiation Probes MODELS: 01-00006A / 7A / 8A / 9A / 10A / 31A / 50A



Probes for irradiation of noise at wiring on PCB of electronic equipment. Weak noise tolerance points can be detected using the probe.

Parameter	Specification
Input voltage	4000 V Max
Input pulse width	50 ns ~ 1 μs
Loop diameter	06A : φ50 mm, 07A : φ75 mm, 08A : φ100 mm, 09A : φ150 mm, 10A : φ200 mm, 31A: φ250 mm, 50A: φ30 mm
Cable length	approx. 2 m
Weight	approx. 180 ~ 220 g
Termination resistor	Not contained



Coupling Adaptor MODEL: CA 805B



CA-805B makes testing for noise tolerance possible by just clamping interconnection cable of electrical equipment in combination with FNS series.

- Inject noise without cutting cables
- Able to test individual noise tolerance of electrical equipment
- Able to clamp bundle lines up to 26 mm max diameter

Parameter	Specification
Input voltage	4000 V Max
Dimensions	(W) 350 × (H) 120 × (D) 130 mm
Clamp interim	26mm
Weight	approx. 3 kg

Coupling Adaptor MODEL: 15-00007A (CA 806)



15-00007A (CA-806) makes testing for noise tolerance possible by just clamping interconnection cable of electrical equipment in combination with FNS series.

- Inject noise without cutting cables
- Able to test individual noise tolerance of electrical equipment
- Able to clamp bundle lines up to 27 mm max diameter

Parameter Structure	Specification
Input voltage	2000 V Max.
Coupling ratio	1/10 of input voltage ± 10%
Termination resistance	50 Ω system built-in
Max. diameter of cable clamped	27 mm
Dimensions	(W) 89 × (H) 64 × (D) 120 mm (protrusion excluded)
Weight	approx. 1000 g

<Quick comparison of Clamps>

Clamp Model	Coupling method	Maximum Input voltage	Coupling ratio	Interim diameter of clamp
CA-805B	Capacitive (Electrostatic)	±4000 V	1:1	26 mm
CA-806	Inductive (Magnetic)	±2000 V	10:1	27 mm

High power Coupling Decoupling Network

High power Coupling Decoupling Network (CDN) can be provided for customers' requirements. Please consult with us for details.



Coupling Fixture for High Frequency Surge Test

Coupling fixture provided to inject noise to harness in combination with Fast Transient Burst simulator.

The varieties of coupling capacity are lined up. Please contact us for details.



EFT/B FNS

IEC61000-4-4 Ed.3 Test Standard

1. General

The Test Standard for evaluating immunity of electric / electronic equipment when they are interfered by fast transient repetitive bursts which are generated by break of inductive load equipment or bounds of relay contact point.

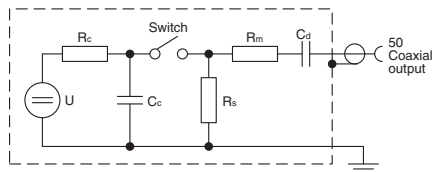
2. Test Level

Open circuit output test voltage and repetition rate of the impulses

Level	On power port, PE		On I/O (input/output) signal, data and control ports	
	Voltage peak (kV)	Repetition rate (kHz)	Voltage peak (kV)	Repetition rate (kHz)
1	0.5	5 or 100	0.25	5 or 100
2	1	5 or 100	0.5	5 or 100
3	2	5 or 100	1	5 or 100
4	4	5 or 100	2	5 or 100
X	Special	Special	Special	Special

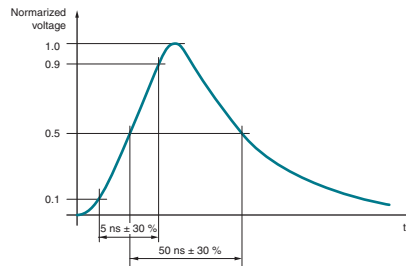
3. Burst Generator and Waveform Verification

Circuit diagram of a fast transient/burst generator

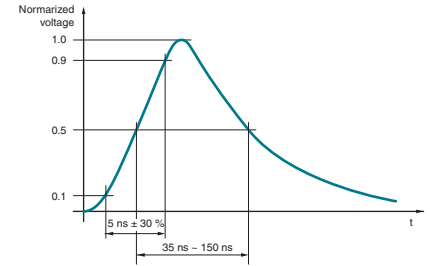


U High-voltage source
 Rc Charging resistor
 Cc Energy storage capacitor
 Ra Impulse duration shaping resistor
 Rm Impedance matching resistor
 Cd DC blocking capacitor

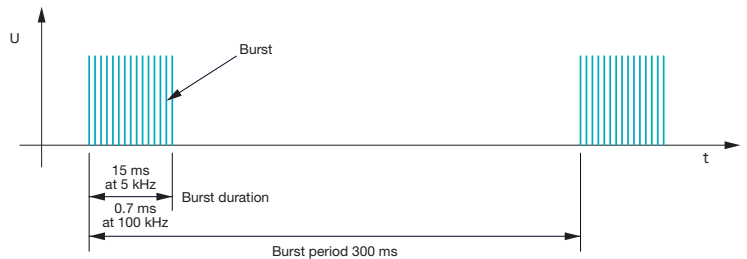
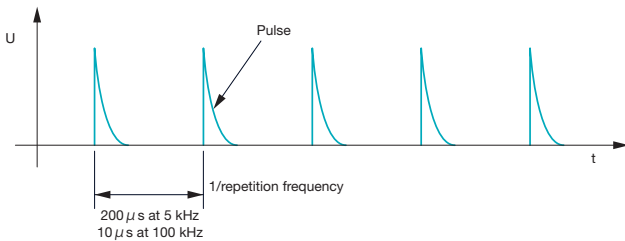
Waveshape of a single pulse into a 50 Ω load



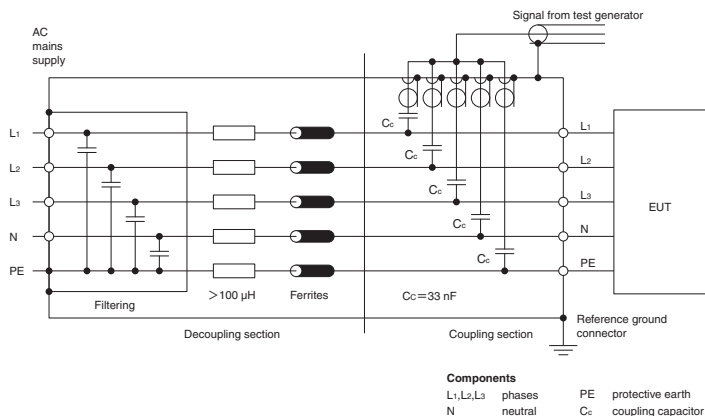
Waveshape of a single pulse into a 1 kΩ load



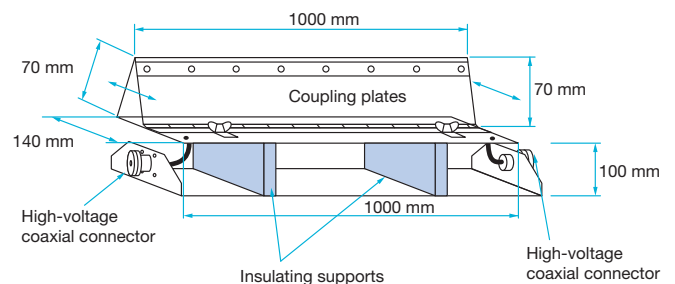
Pulse waveshape into a 50 Ω load and general graph of a fast transient/burst



■ CDN for AC/DC power mains supply ports/terminals



■ Capacitive coupling clamp



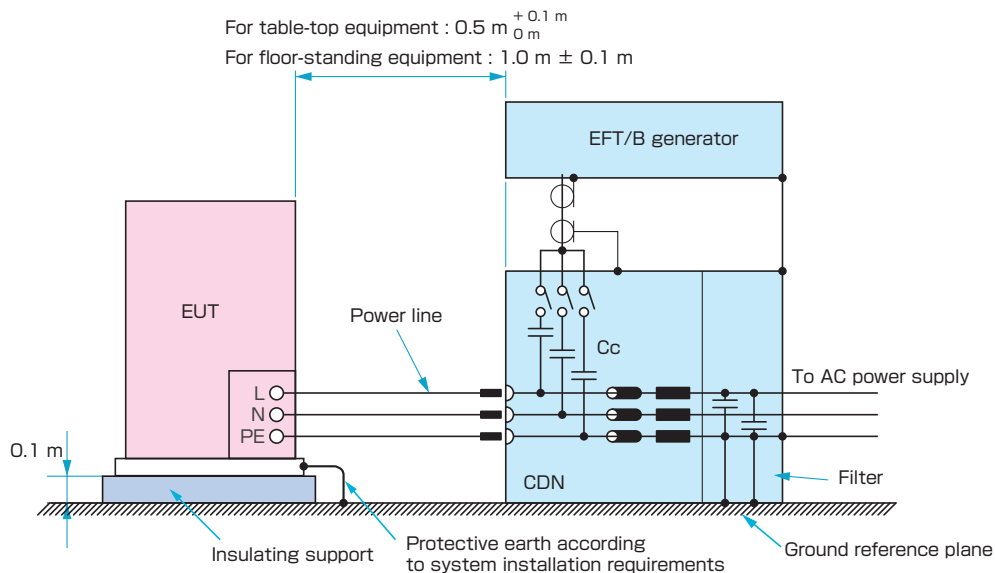
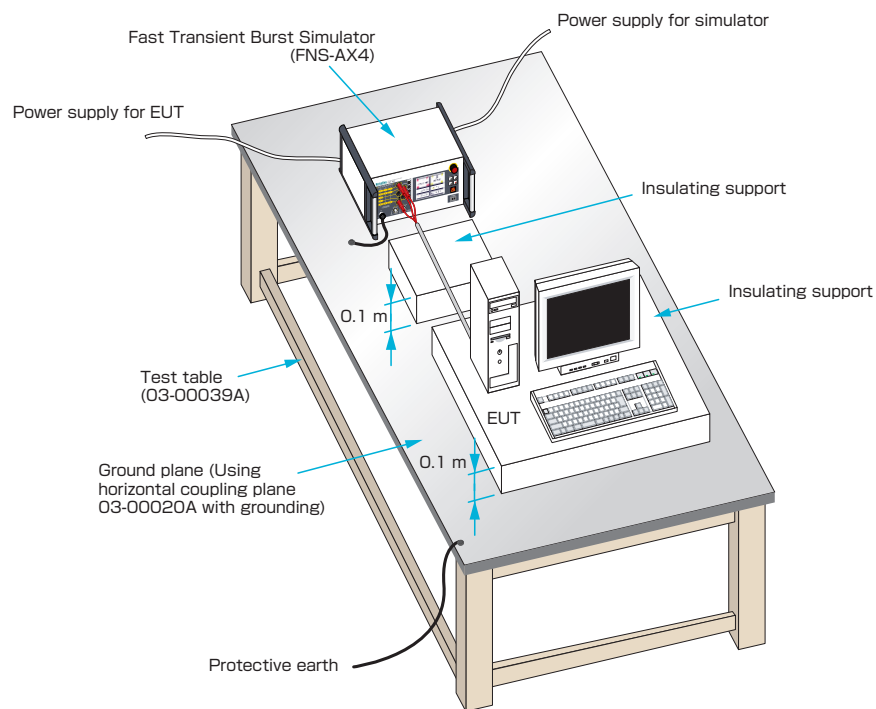
IEC61000-4-4 Ed.3 Test Standard

4. Test Setup

■ Test Method to Power Supply Lines

- ① Put the simulator onto ground reference plane which is connected to the protective ground and connect SG terminal on the front panel to the ground reference plane.
- ② Place an insulating support (whose thickness is 10cm) onto the ground reference plane and put EUT on the support (so that the EUT can be isolated from the ground reference plane).
- ③ Connect LINE OUT on the front panel of the simulator to EUT with a cable (whose length is 50cm) and start operation of EUT.
- ④ Set the required test conditions (like the burst voltage, etc.) and start the test.

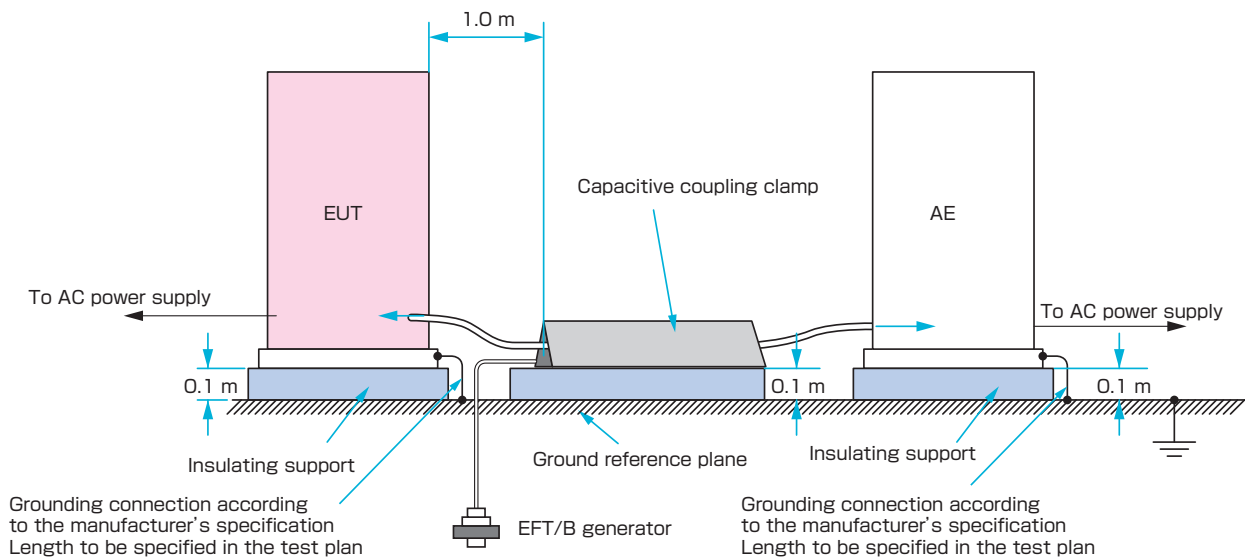
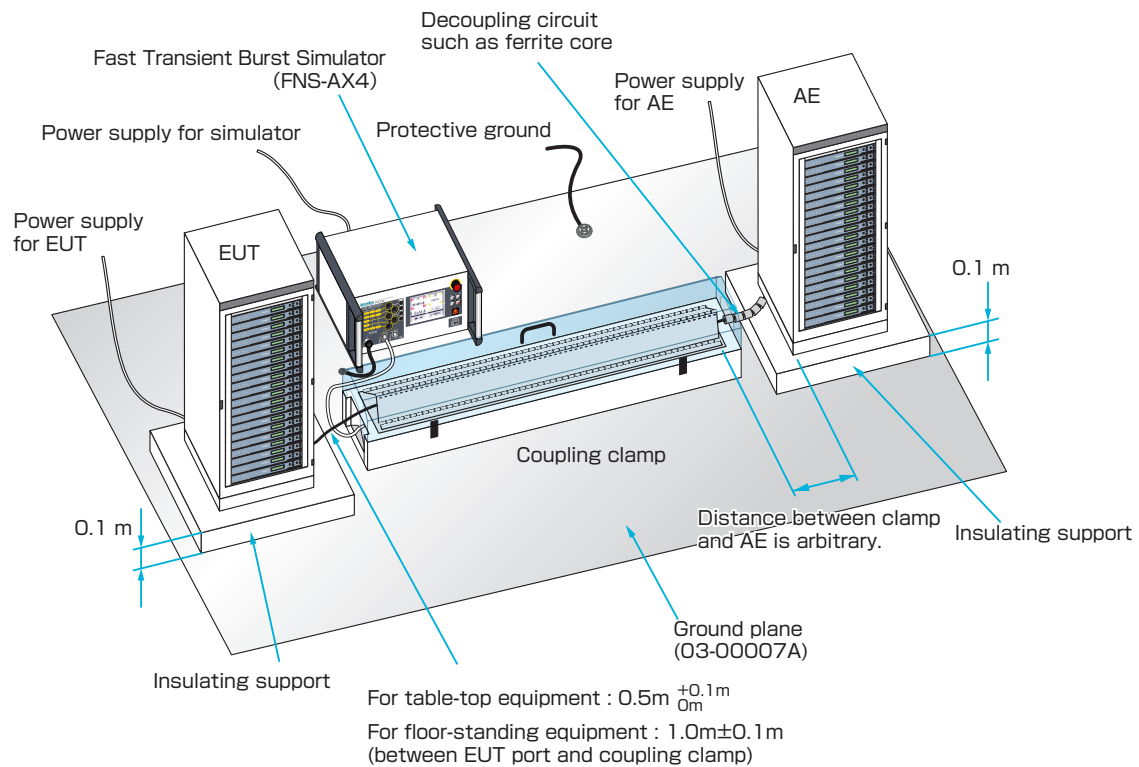
In case of table top EUT



IEC61000-4-4 Ed.3 Test Standard

■ Test Method to Signal or Control Lines

- ① Put the simulator onto ground reference plane which is connected to the protective ground and connect SG terminal on the front panel to the ground reference plane.
- ② Place the coupling clamp (Option) onto the ground reference plane.
- ③ Connect PULSE OUT port to connector of the coupling clamp.
- ④ Pass the line cable through the coupling clamp. Adjust the clamping part so that the coupling capacity can be largest (space between the cable and clamp can be minimum).
- ⑤ Cover the coupling clamp for preventing the electrical shock, Set the required test conditions (like the burst voltage, etc.)



IEC61000-4-4 Ed.3 Test Standard

5. Test Procedure

The test shall be carried out on the basis of a test plan that shall include the verification of the performances of the EUT as defined in the technical specification.

- Type of test that will be carried out;
- Test level;
- Polarity of the test voltage (both polarities are mandatory);
- Internal or external generator;
- Duration of the test (not less than 1 min);
- Number of applications of the test voltage;
- EUT's ports to be tested;
- Representative operating conditions of the EUT;
- Sequence of application of the test voltage to the EUT's ports;
- Auxiliary equipment;

6. Evaluation of Test Results and Test Report

Classify tests results as below in terms of specifications and operating conditions of EUT.

- 1) Normal performance within limits specified by the manufacturer, requestor or purchaser;
- 2) Temporary loss of function or degradation of performance which ceases after the disturbance ceases, and from which the equipment under test recovers its normal performance, without operator intervention;
- 3) Temporary loss of function or degradation of performance, the correction of which requires operator intervention;
- 4) Loss of function or degradation of performance which is not recoverable, owing to damage to hardware or software, or loss of data.

Notes: This test procedure and test set-up are extracted from IEC61000-4-4 Ed.3 (2012) and JIS C 61000-4-4 standards for applying to our products. Please go through the Standards if more details are required.

■ Test Method using various clamps (outside of IEC 61000-4-4 compliance testing)

Test Method using Fast Transient / Burst Simulator

- ① Place the simulator onto the ground plane which is connected to the protective earth and connect SG terminal on the front panel to the ground plane.
- ② Connect power cable (Standard accessory) to AC IN on the back of the simulator.
- ③ Place coupling adaptor CA-805B (Option) onto the ground plane and connect G terminal on side connector part of the clamp to the ground plane.
- ④ Connect PULSE OUT connector on the front of the simulator to connector of the adaptor.
- (Fully pay attention to that any high voltage must not be put out during the connection)
- ⑤ Clamp the interconnection lines to be tested with the adaptor.
- ⑥ Set the test conditions like the coupling voltage, etc. , by the touch-panel on the simulator and start the test.

