

# HIFLEX \( \subseteq \subse

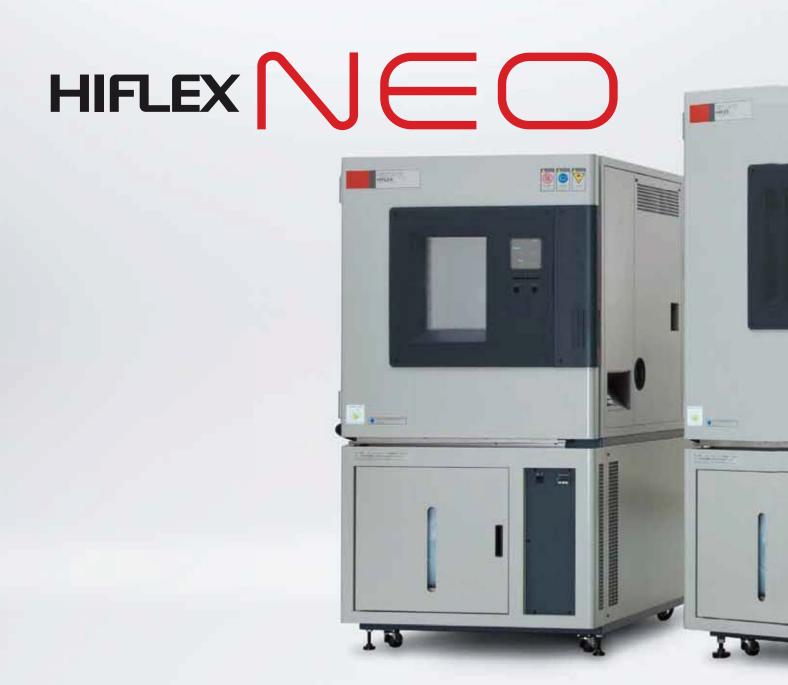


LOW TEMPERATURE & HUMIDITY CHAMBER LOW TEMPERATURE CHAMBER

# HIFLEX NEO series evolving "Confidence", "Comfort" and "Convenience" is launched on the market.

Because of high basic performance and environmental flexibility, HIFLEX NEO series has been gaining end-user's high reputation.

Evolved HIFLEX NEO series is launched with reliability and user-friendly operation more than before.



#### Major characteristic

- Energy saving, low noise and high performance
   Thanks for DC invertor rotary refrigerator, adopted all models as standard, contributes energy saving, minimization of temperature drop time etc.
- Confidence of advanced humidification water supply system
   Minimization of humidification water consumption volume.
   UV lamp as standard prevents increase of bacteria inside sub-tank.
- Improvement of durability by advanced material on cooling coil Corrosion resistant new material applied to cooling coil.
- Introduction of unique controller
   Unique and user-friendly controller is added as new option.



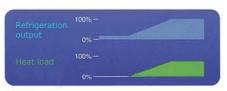
## The latest DC inverter rotary compressor is equipped, enabling energy saving and high performance.

Advanced refrigerating capacity optimal control system



Cooling out reduction activity

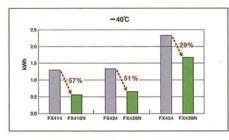
Once temperature and humidity become stable, refrigerating capacity and thermal/humidification heater output are reduced accordingly.

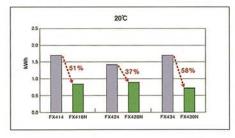


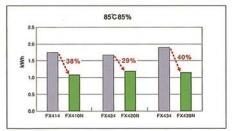
Refrigeration output follows heat load increase

As heat load changes, refrigeration capacity changes to maintain temperature/humidity.

Power consumption is reduced by a maximum of 58% (our comparison)

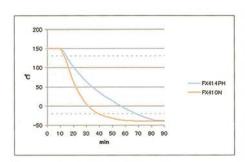


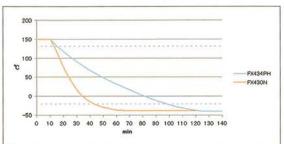




Reduced temperature ramp-down rate by engaging full power.

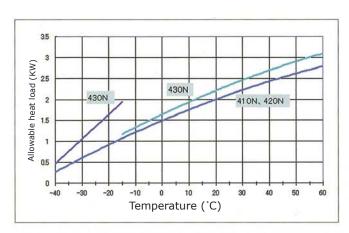
Selecting the shortest ramp-down rate will activate full-power refrigeration. Ramp-down rate will be shortened and better performance can be expected.





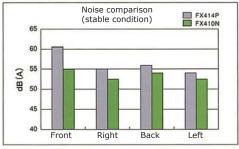
Quickly adjust to heat load of specimen

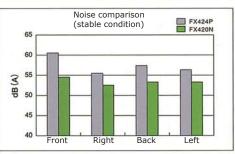
According to heat load, refrigeration capacity is controlled automatically



#### Low noise design

Noise control compressor design realizes quiet operation.





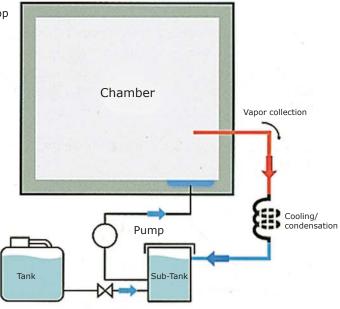
# Unique updated function realizes minimization of operation and smooth management based on concept.

#### Continuous test with +85°C /85%RH during 1000 hours

Vapor collection system as standard specification performs nonstop 1000 hours constant (85°C/85%RH) test with just one time water supply.



· Easy water supply by special tank



#### Vapor circulation system

- \* Equipped on FX type
- \* Circulation efficiency is reduced under less airtight situation.
- \* Pre-consultation is required, if outgas is generated from specimen.

#### Specimen condensation prevention function

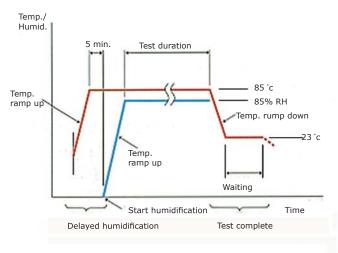
For preventing specimen damage by condensation water, a condensation prevention function is added.

< Delayed humidification operation >

For preventing condensation, humidification starts five minutes later after the set temperature is reached.

< Operation after completion of a test >

Once a test is completed, humidification water is drained out and inside the chamber is maintained at 23°c



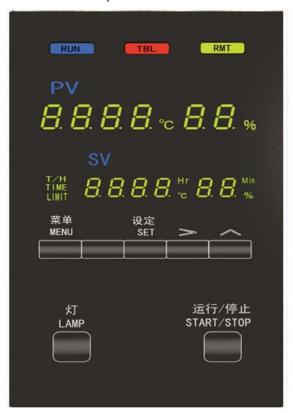
#### UV lamp prevents increase of bacteria inside sub-tank.

Humidification water condition inside sub-tank maintained without increase of bacteria by periodical UV radiation.



### Selectable 3 kinds of user-friendly operation procedure

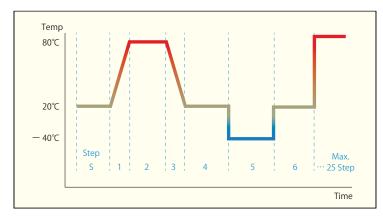
## 1. Operation with control panel on main body



Standard but operative for setting not only constant operation but also program operation.

Newly equipped NLPE (Neo Local Program Editor) supports installation of program operation prepared by PC via USB.

Simple program as example
 Setting of 26 steps program per 1 pattern is possible.
 Different 9 patterns program is input and stored Each program is operative maximum 99 repeat operation.



## 2. Operation with unique and exclusive terminal (Option)





Unique and exclusive terminal, called "Smart Connect" is introduced.

Touch panel helps sophisticated option.



- Chamber condition display
- Program operation display

#### Operation with external terminal, PC, Tablet etc.

Chamber operation software is installed in chamber controller.

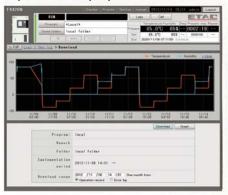
Operative by direct connection with PC, Tablet etc. via Web browser.

Display on eternal terminal shows graphical explanation for easy understanding operation status and history.

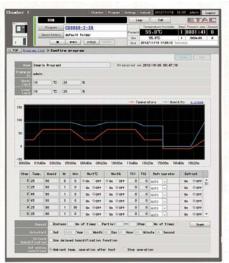




Operation display



Data download screen:
 To download a test result.



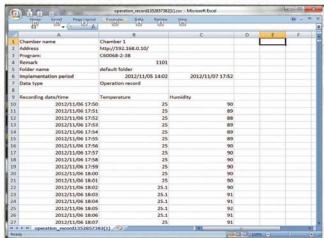
• Program input/confirmation screen: To display input program in a graph.



 Trouble screen:
 To display trouble situation and shooting.

#### Operation data automatic saving function

Operation data is automatically and constantly saved in built-in memory. Temp./humid. data is automatically saved during operation and when problem or power failure occurs, enabling recording of every stress specimen is exposed to.



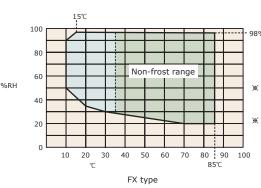


 Periodical backup operation data can be saved in a USB memory.

#### ■ HIFLEX NEO SERIES model/performance chart

Temp./Humid. chamber (internal dimension mm)	W600XH750XD600	W700XH950XD700	W1000XH1000XD800
-40°C~+100°C [+150°C] 20%RH~98%RH	FX411N	FX421N	FX431N
-70°C~+100°C [+150°C] 20%RH~98%RH	FX711N	FX721N	FX731N
Temp. chamber (internal dimension mm)	W600XH750XD600	W700XH950XD700	W1000XH1000XD800
-40°C∼+100°C [+150°C]	FX411N	FX421N	FX431N
-70°C~+100°C [+150°C]	FX711N	FX721N	FX731N

Temp./humid. controllable range



[+150°C is option.]

- \* Continuous run with lower than  $+35^{\circ}$ C does have limitation due to frost.
- Non-frost range is expanded by Nonfrost mechanism as option.

#### Basic function

- Simple program function 9 Programs (26 steps per program)
- Upper/lower limit warning (temp./humid.)
- Operating condition monitoring function
- Trouble history saving function
- Interlock contact point
- Test end output (contact 3A AC250V)
- External alarm output (contact 3A 250V)
- Communication function (Ethernet)

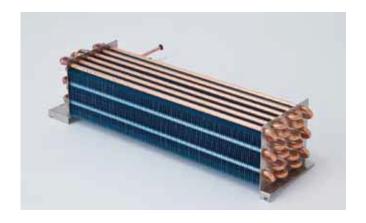
#### Function via external terminal

- O Program operation with auto-start/timer
- O Calendar timer shows test end time (Y/M/D/Min)
- O Plenty program quantity: 99 program (50 steps per program)
- O Program repeat function (Max. 999, selectable all or partial)
- O Registered function of program name
- O Skip function
- Weight function
- O Hold function
- O Refrigerator selectable by step
- O Trouble shooting message function
- Time signal function

#### New material is applied to cooling coil.

Newly material for cooling coil improves anti-corrosion capability during normal usage.

\* Specimen generating corrosion material mentioned on operation manual is not accepable



# User-centric operating environment

#### Dustproof filter

Dustproof filter located at front for refrigerator condenser is easily replaced.



#### Large, viewing window:

Large, easy-to use viewing window is equipped. <Effective dimension>

W420×H303mm: FX431N、FX731N、FL431N、FL731N W210×H303mm: FX411N、FX711N、FL411N、FL711N、 FX421N、FX721N、FL421N、FL721N



#### Water tank LED

LED makes it easy to check the water level inside the built-in water tank.





#### Cable port (φ50mm at both sides)



#### Ceiling-centralized air exhaust mechanism

Heat accumulated in refrigerator is released through the ceiling.



## Condensation water collection mechanism This prevents drip of condensation water from surface of door.





#### LOW TEMPERATURE & HUMIDITY CHAMBER [ ] inside is for +150°C specification (option)

			Model		FX411N	FX421N	FX431N	
	Tem	p. range	2			-40°C~+100°C [-40°C~+150°C]		
	-	id. rang			20~98%RH (Refer P8 Temp./humid. controllable range)			
					$-40^{\circ}\text{C} \sim +100^{\circ}\text{C} \left[-40^{\circ}\text{C} \sim +150^{\circ}\text{C}\right]$			
	Tem	p. ramp	-up rate		Within 45 [60] min.	Within 50 [75] min.	Within 45 [65] min.	
	Temp	p. ramp-down rate			+ 20°C~40°C			
Per	Tem	p. ramp	-down rat	te	Within 40 min.	Within 45 min.	Within 40 min.	
form	_	Temp. rate of change (ramp-up)			-26°C~+86°C [-21°C~+131°C]			
Performance	Tem				3.5°C/min. [3.5°C/min.]	3.0°C/min. [3.0°C/min.]	4.5°C/min. [3.5°C/min.]	
יט		emp. rate of change (ramp-down)			+86°C~−26°C [+131°C~−21°C]			
	Tem	p. rate c	of change	(ramp-down)	3.5°C/min. [3.5°C/min.]	3.0°C/min. [3.0°C/min.]	3.5°C/min. [3.5°C/min.]	
	Tem	p. and h	numid. vai	riation		⊥ ±0.3℃/±2.5%RH [±0.5℃(100.1~150℃		
	Temp. and humid. variation Temp. and humid. gradient Temp. and humid. variation in space			Temp. : 3.0℃ [		1.5°C/5.0%RH		
			riation in space	Temp.: 2.5℃ [3.0℃(100.1℃~150℃)] Temp./humid.: 1.5℃/5.0%RH				
	-		np. range			+5°C∼+40°C		
	-			/xHxDmm)	600×750×600	700×950×700	1000×1000×800	
		acity (lit			270	465	800	
Mair	-			VxHxDmm)	880×1653×1190	980×1853×1290	1280×1914×1390	
boc	Main body Weight				315	378	543	
₹	External ma				Bonded steel plate			
	Inter	nal mat	erial		Stainless steel plate (SUS304)			
	Circu	ulation f	an			Sirocco fan		
	Pofri	gorator				DC inverted control Potany compressor		
	Refrigerator Refrigerant							
						DC inverted control Rotary compressor  R-404A		
	_	mal hea				Nichrome strip heater		
_	Humidification heate			r		Sheathed heater (SUS316L)		
Main unit					Plate fin coil			
unit	Cont	rol sens				JIS C 1604 3 wires PT100Ω		
	Display Display Setting					PID control		
			· ·		LED display			
			/ resolutio	on	0.1℃/1%RH			
			method		Key-in to operation panel on main body or via external device			
	¥	Memory capacity		1	8GB			
	In	Int	er face	Ethernet	10BASE-T/100BASE-TX AUTO-MDI RJ45 connector × 1ch			
			T_	USB		USB2.0 TYPE A connector × 2ch		
	Requi	ired	Power su			00 V 3 $\phi$ 50/60Hz voltage fluctuation $\pm$		
			Humid.	water	lon-exchange water or distilled water (0.1∼10 µ S/cm)			
		current			25A	25A	41A	
Ope	ration	curren	t (A)		20A	20A	28A	
Heat	t gene	eration (	(KW)		0.5~4.8	0.5~4.8	0.5~7.1	
Prot	ection	n device				Overload relay for fan motor, Boil dry protector oad protecting fuse for humidification heater, el alarm		
Add	itiona	l functio	on		Memory back-up function, Pause function supply interlock function, Auto start/timer	on, Monitor function, Self-diagnostic functior r function, Chamber light automatic turn-off fu	n, Power failure protection function nction, Refrigrator manual operation	
	Stand featu		Main bo	dy	, etc.	le port ( $\varphi$ 50, one each both left and right s		
			Accesso	ry	Operation manual (1 set), $\phi$ 50 cable po	ort silicon stopper (2 pcs), Shelf (1 board), Sh	elf suppoter (2 sets), Portable tank	

FX711N	FX721N	FX731N					
	-70°C~+100°C [−70°C~+150°C]						
2	0~98%RH (Refer P8 Temp./humid. controllable range						
	-70°C~+100°C [-70°C~+150°C]						
Within 55 [75] min.	Within 70 [90] min.	Within 50 [75] min.					
	+ 20°C∼70°C						
Within 90 min.	Within 90 min.	Within 100 min.					
	-53°C~+83°C [−48°C~+128°C]						
3.0°C/min. [3.0°C/min.]	2.5℃/min. [2.5℃/min.]	3.5℃/min. [3.0℃/min.]					
	+83°C∼−53°C [+128°C∼−48°C]						
2.0°C/min. [2.0°C/min.]	1.7℃/min. [1.7℃/min.]	1.3°C/min. [1.3°C/min.]					
	±0.3°C/±2.5%RH [±0.5°C(100.1~150°C]						
Temp. :	3.0°C [5.0°C(100.1°C∼150°C)] Temp./humid.: 1.5°C/5	.0%RH					
Temp. :	2.5°C [3.0°C(100.1°C~150°C)] Temp./humid.: 1.5°C/5	.0%RH					
	+5℃~+40℃						
600×750×600	700×950×700	1000×1000×800					
270	465	800					
880×1664×1190	980×1864×1290	1280×1914×1390					
405	468	633					
	Bonded steel plate						
	Stainless steel plate (SUS304)						
	Sirocco fan						
DC inv	verted control Rotary compressor (dual refrigeration sy	stem)					
	R-404A+HFC23						
	Nichrome strip heater						
	Sheathed heater (SUS316L)						
	Plate fin coil						
	JIS C 1604 3 wires PT100Ω						
	PID control						
	LED display						
	0.1°C/1%RH						
Key	r-in to operation panel on main body or via external dev	ce					
	8GB						
1	0BASE-T/100BASE-TX AUTO-MDI RJ45 connector $ imes$ 1cl	۱					
	USB2.0 TYPE A connector × 2ch						
	AC200 V 3 $\phi$ 50/60Hz voltage fluctuation $\pm$ 10%						
	lon-exchange water or distilled water (0.1 $\sim$ 10 $\mu$ S/cm)						
33A							
20A	20A	28A					
0.5~5.0	0.5~5.0	0.5 ~ 5.0					
for refrigerator, Overload relay for refrigerator, Overheat p circuit, Detection for sensor discontinuance, Alarm function for	ortector for refrigerator, Monitoring device for negative phar or temp/humid.upper/lower limit, Detection for inverter error, Po	se of primary power source, Overload ower failure alarm, Filter cleaning					
Instantaneous power failure back-up function, External ala function, Error log automatic saving function, Operation conc	rm function, Test end output function, Time signal output fun lition continuous memory function, Deleyed humidification func	ction, Wait function, Specimen power tion, test end run function					
W210xH303mm, 30 Type: W420xH303mm), Light inside Char	nber, Water tank volume light, Caster, Adjuster, Dustproof filter f	or condenser, Vapor circulation system,					

Note 4: Operation current (A) means max. value for ordinal operation.

Note 5: Max. load current (A) is calculated max. value for determination of required primary side while all equipment is ON condition."

\*The specification are altered due to improvement/modification without prior notice.

 $(10, 20 \text{ type: } 10L \times 1, 30 \text{ type: } 10L \times 2), \text{Wick } (12pcs)$ 



#### LOW TEMPERATURE CHAMBER [ ] inside is for +150°C specification (option)

		Model		FL411N	FL421N	FL431N		
	Temp. r	ange			-40°C~+100°C [-40°C~+150°C]			
	Temp r	amp-up rate			-40°C~+100°C [-40°C~+150°C]			
	Temp. 1	amp up rate		Within 45 [60] min.	Within 50 [75] min.	Within 45 [65] min.		
	Tomp r	ama dawa ra	) to		+ 20°C∼40°C			
	remp. r	amp-down ra	ite	Within 40 min.	Within 45 min.	Within 40 min.		
Perf	Temp_rate of change (ramp-up)		. (		-26°C~+86°C [-21°C~+131°C]			
orm	remp. r	Temp. rate of change (ramp-up)		3.5℃/min. [3.5℃/min.]	3.0°C/min. [3.0°C/min.]	3.5°C/min. [3.5°C/min.]		
Performance	T	-46-1	- ()	+86°C~−26°C [+131°C~−21°C]				
	remp. r	ate of change	e (ramp-down)	3.5℃/min. [3.5℃/min.]	3.0°C/min. [3.0°C/min.]	3.5°C/min. [3.5°C/min.]		
	Temp. v	ariation		±0.3°C[±0.5°C(100.1~150°C]				
	Temp. g	radient		3.0℃ [5.0℃(100.1℃~150℃)]				
	Temp. v	ariation in sp	ace		2.5℃ [3.0℃(100.1℃~150℃)]			
	Ambien	it temp. range	e		+5°C∼+40°C			
	Internal	dimension (\	WxHxDmm)	600×750×600	700×950×700	1000×1000×800		
_	Capacit	y (liter)		270	465	800		
Main body	Externa	l dimension (	WxHxDmm)	880×1653×1190	980×1853×1290	1280×1914×1390		
bod	Weight	(kg)		305	368	533		
~	Externa	l material			Bonded steel plate			
	Internal	material			Stainless steel plate (SUS304)			
	Circulat	ion fan			Sirocco fan			
	Refrige	rator			DC inverted control Rotary compressor			
	Refrige	rant		R-404A				
	Therma	l heater			Nichrome strip heater			
	Cooling	Thermal heater  Cooling device  Control sensor		Plate fin coil				
Mai	Control			JIS C 1604 3 wires PT100Ω				
Main unit	Control method		t	PID control				
#	Di	Display		LED display				
	၂၇ Di	splay resoluti	ion	0.1°C/1%RH				
	ntro Se	Display resolution Setting method Memory capacity		Key-in to operation panel on main body or via external device				
	e Me	emory capaci	·		8GB			
		lutau fa sa	Ethernet	10BASE-	T/100BASE-TX AUTO-MDI RJ45 connecto	or × 1ch		
		Inter face	USB	USB2.0 TYPE A connector × 2ch				
Requ	uired faci	lity Powers	supply	AC20	00 V 3 $\phi$ 50/60Hz voltage fluctuation $\pm$	10%		
Max	. load cui	rrent (A)		20A	20A	33A		
Ope	ration cu	rrent (A)		13A	13A	24A		
Heat	Heat generation (KW)			0.5~4.8	0.5~4.8	0.5~7.1		
Prot	ection de	evice		Earth leakage breaker for power supply, ( thermal heater, Overload protecting fuse	Over load relay for fun motor, Overheat protect for control circuit, Detection for sensor disco	ctor, Pressure switch for refrigerator, ontinuace, Alarm function for temp.		
Add	itional fu	nction			on, Monitor function, Self-diagnostic function ion, Chamber light automatic turn-off function			
	Standard		ody	RJ45 connector for Ethernet, round cable	port ( $\phi$ 50, one each both left and right sides),	viewing widow		
	feature	Accesso	ory	RJ45 connector for Ethernet, round cable port ( $\varphi$ 50, one each both left and right sides), viewing widow  Operation manual (1 set), $\varphi$ 50 cable port silicon stopper (2 pcs), shelf board (1board),				
Nice	4 71 6		1.1. 11	ature is $\pm 23^{\circ}$ C no specimen inside based on ITMK 09: n				

FL711N	FL721N	FL731N			
	-70°C~+100°C [-70°C~+150°C]				
-70°C~+100°C [-70°C~+150°C]					
Within 55 [75] min.	Within 70 [90] min.	Within 50 [75] min.			
	+ 20℃~70℃				
Within 90 min.	Within 90 min.	Within 100 min.			
−53°C~+83°C [−48°C~+128°C]					
2.5°C/min. [3.0°C/min.]	2.5°C/min. [2.5°C/min.]	3.5°C/min. [3.0°C/min.]			
	+83℃~−53℃ [+128℃~−48℃]				
2.0°C/min. [2.0°C/min.]	1.7℃/min. [1.7℃/min.]	1.3℃/min. [1.3℃/min.]			
	±0.3℃[±0.5℃(100.1~150℃]				
	3.0℃ [5.0℃(100.1℃~150℃)]				
	2.5℃ [3.0℃(100.1℃~150℃)]				
	+5℃~+40℃				
600×750×600	700×950×700	1000×1000×800			
270	465	800			
880×1664×1190	980×1864×1290	1280×1914×1390			
395	458	623			
	Bonded steel plate				
	Stainless steel plate (SUS304)				
	Sirocco fan				
DC in	verted control Rotary compressor (dual refrigeration sy	stem)			
	R-404A+HFC23				
	Nichrome strip heater				
	Plate fin coil				
	JIS C 1604 3 wires PT100Ω				
	PID control				
	LED display				
	0.1℃/1%RH				
Ke	y-in to operation panel on main body or via external dev	ice			
	8GB				
1	0BASE-T/100BASE-TX AUTO-MDI RJ45 connector × 1cl	า			
	USB2.0 TYPE A connector $\times$ 2ch				
	AC200 V 3 $\phi$ 50/60Hz voltage fluctuation $\pm 10\%$				
26A	27A	35A			
l .					
18A	18A	26A			

Overload relay for refrigerator, Overheat protecting for refrigererator, Monitoring device for negative phase of primary power source, Overload protecting fuse for upper/lower limit, Detection for inverter error, Power failure alarm, Filter cleaning alarm

Instantaneous power failure back-up function, External alarm function, Test end output function, Time signal output function, Wait function, Specimen power supply function, Error log automatic Saving function, Operation condition continuous memory function, Test end run function

 $(10, 20 \ type: W210xH303mm, 30 \ Type: W420xH303mm), Light inside Chamber, Caster, Adjuster, Dust-proof filter for condenser, etc.$ 

Shelf suppoter (2 sets), Portable tank (10, 20 type:  $10L \times 1$ , 30 type:  $10L \times 2$ ), Wick (12pcs)

#### Smart Connect

Unique and exclusive controller for HIFLEX NEO and NEO S series  $\,$ 





#### Paperless recorder

CF card is available to memorize data.

\* Chart recorder is also avail

 Chart recorder is also avai able.



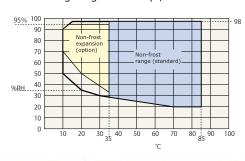
#### AC100V plug

Plug outlet (AV100V5A) with over current protection fuse for supplying power to external device.



#### Non-frost mechanism

Non-frost range can be expanded as option. This mechanism minimizes frost during long time temp./humid. test.



#### Temp.(humid.) output terminal

Temp. (humid.) data is output at DC4-20mA..

\*Usable cable length is less than 10M.

#### +150 °C specification

Maximum controllable temp. is increased up to  $+150\,^{\circ}$ C. This specification has sufficient capacity to cool down from  $+150\,^{\circ}$ C. to perform a wider range of test.

\*A part of standard specifi cation is changed.

#### Automatic restart function

This allows chamber to automatically restart the operation from the condition just before a power failure occurred. This function is set to activate within 5 minutes.

#### Defrost mechanism

Automatically remove frost formed around cooling coil.



#### Signal tower

Operation status is indicated by different colors.



#### Warning light

This light rotates, flashes and warns of the occurrence of trouble.



#### Emergency stop switch

Chamber suddenly stops by intercepting breaker current at emergency.



#### Additional overheat protector

Additional overheat protector can be equipped for better protect of specimen.



#### Over cooling protector

This protector prevents temp. from dropping excessively below the test temp.



#### Additional water tank

20-liter tank is connected with a one-touch joint.



#### Round cable port

φ50mm cable port with stainless steel caps is available. The special sealing materials prevents steam escaping from inside chamber.



#### Square cable port

Cable port with opening dimension 100x30mm is available. The special sealing materials prevents steam escaping from inside chamber.



#### Round cable port φ120

Wider round cable port with inside 120mm is also available.



#### Heavy-duty shelf

Suitable for relatively heavy specimen with load up to 30Kg.



#### Shelf with supporters

Stainless steel shelf with mesh fabric. One shelf board and two supporters are included as standard equipment. The withstand load is 15 kg.



#### Inside door with operation slots

- \* A pair of glove ports (inside dimension 120mm) in internal reinforced glass door is available.
- \* Selectable with viewing window at external door or not.
- \* Temp. ramp-up and rampdown rate differs than standard specification.



#### Whole glass door

It is usable for observation of specimen inside chamber.

- \*Operation slot is option.
- \*Temp. ramp-up and rampdown rate differs than standard specification.



#### Large viewing window

Larger FX430N window is put on FX410N and FX420N.

\*Temp. ramp-up and ramp-down rate differs than standard specification.



#### Reinforced floor (up to 200kg/m2)

If specimen to be put on floor is heavier than standard load 80 kg/m2,

floor can be reinforced.

\*Depending on the model, the height of the castor increases by 15 mm.

#### Reinforced pillar (up to 200kg)

If specimen to be put inside chamber is heavier than standard main body allowable load 100kg, pillar can be reinforced.

\*Depending on the model, the height of the castor increases by 15 mm.

#### Humidification water concerned

Humid. water direct supply system

If pure water supply line is available at installation site, the water pipe directly connected with chamber for automatic supply.

#### ETAC helps our customers produce "High quality product"



\*By making the best use of our own expetise and by providing quality service, we aim to help our customers to develop hight-quality, reliable products.

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ISO9001 Certified JQA-QM8943

(Only Chamber and System)



#### Notice for safe use

When using, please read attached manual carefully. Avoid installing in places where water, moisture, dust, or soot may gather. These may cause fire, accident, or electric shock.